

**BOTTOM VIEW**

**MAGNUM TRAILER
&
EQUIPMENT INC.**

**FRACTIONS CHART**

1/32	.03125	9/32	.28125	17/32	.53125	25/32	.78125
1/16	.0625	5/16	.3125	9/16	.5625	13/16	.8125
3/32	.09375	11/32	.34375	19/32	.59375	27/32	.84375
1/8	.125	3/8	.375	5/8	.625	7/8	.875
5/32	.15625	13/32	.40625	21/32	.65625	29/32	.90625
3/16	.1875	7/16	.4375	11/16	.6875	15/16	.9375
7/32	.21875	15/32	.46875	23/32	.71875	31/32	.96875
1/4	.25	1/2	.5	3/4	.75		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

FRACTIONS	ANGLES
+/- 1/16"	+/- 1°
.XX"	.XXX"
+/- 0.03"	+/- 0.005"

DIMENSIONS TO SHARP POINTS

SHEET NAME

STEP 1

CURRENT CUSTOMER

WO#

SCALE

1:10

TITLE

17208 ON 2015 WESTERN START 1700IN RAD

STOCK NUMBER

VENDOR NUMBER

WEIGHT - LB.

6722.

DRAWN BY

BNS

DRAWN DATE

2015-12-09

REV.

C

MODELLER

DRAWING NUMBER

AA-41712

NUMBER OF SHEETS

2

ATTACH LIGHTS TO BRACKETS
AND MOUNT TO BUMPER USING:
3/8 NC X 1 1/4 GR.5
WITH GR.2 WASHERS
AND GR.C STOVER NUTS
(4) PLACES
(SUPPLIED)

ALIGN BRACKET
AND TIGHTEN
NUT SECURELY
(REUSE FACTORY
FASTENERS)
TORQUE TO OEM
SPECIFICATIONS

5/8 NC X 2 GR.8
WITH GR. 8 WASHERS
AND STOVER
(6) PLACES
(SUPPLIED)
TORQUE TO 230 FT-LBS (DRY)

INSERT 41801
AND ROTATE
1/4 TURN
TO LOCK

5/8 STOVER NUT AND
GR. 8 WASHER
(2) PLACES
(SUPPLIED)
TORQUE TO 210 FT-LB (DRY)

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+/- 0.03"	+/- 0.005"

DIMENSIONS TO SHARP POINTS

SHEET NAME

STEP 2

CURRENT CUSTOMER

WO#

SCALE

1:12

TITLE

17208 ON 2015 WESTERN START 1700IN RAD

STOCK NUMBER

VENDOR NUMBER

WEIGHT - LB.

6722.

DRAWN BY

BNS

DRAWN DATE

2015-12-09

REV.

C

MODELLER

DRAWING NUMBER

AA-41712

NUMBER OF SHEETS

2