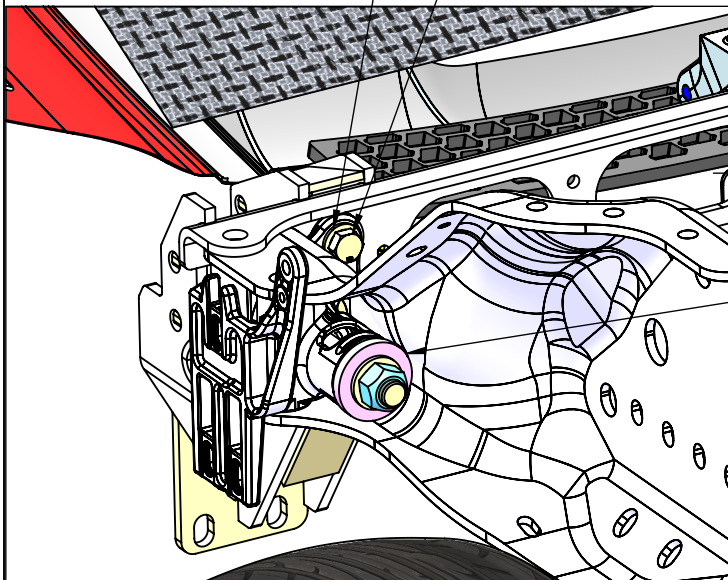


FIRST REMOVE ORIGINAL HARDWARE AND REPLACE IT WITH:

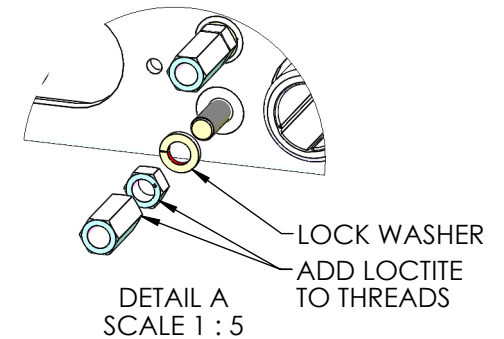
- (1) M16x2x60 10.9 BOLT
- (1) 5/8" GR.8 WASHERS
- (1) 5/8" GR.8 LOCK WASHER
- (1) M16x2 10.9 HEX NUT
- (4) PLACES (SUPPLIED)

DRY TORQUE TO 230 LB-FT

REFER TO DETAIL A



- (1) THICK STEEL WASHER #45901
- (1) 7/8" GR.8 WASHER
- (1) 7/8" STOVER NUT
- (2) PLACES (SUPPLIED)



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FRACTIONS CHART

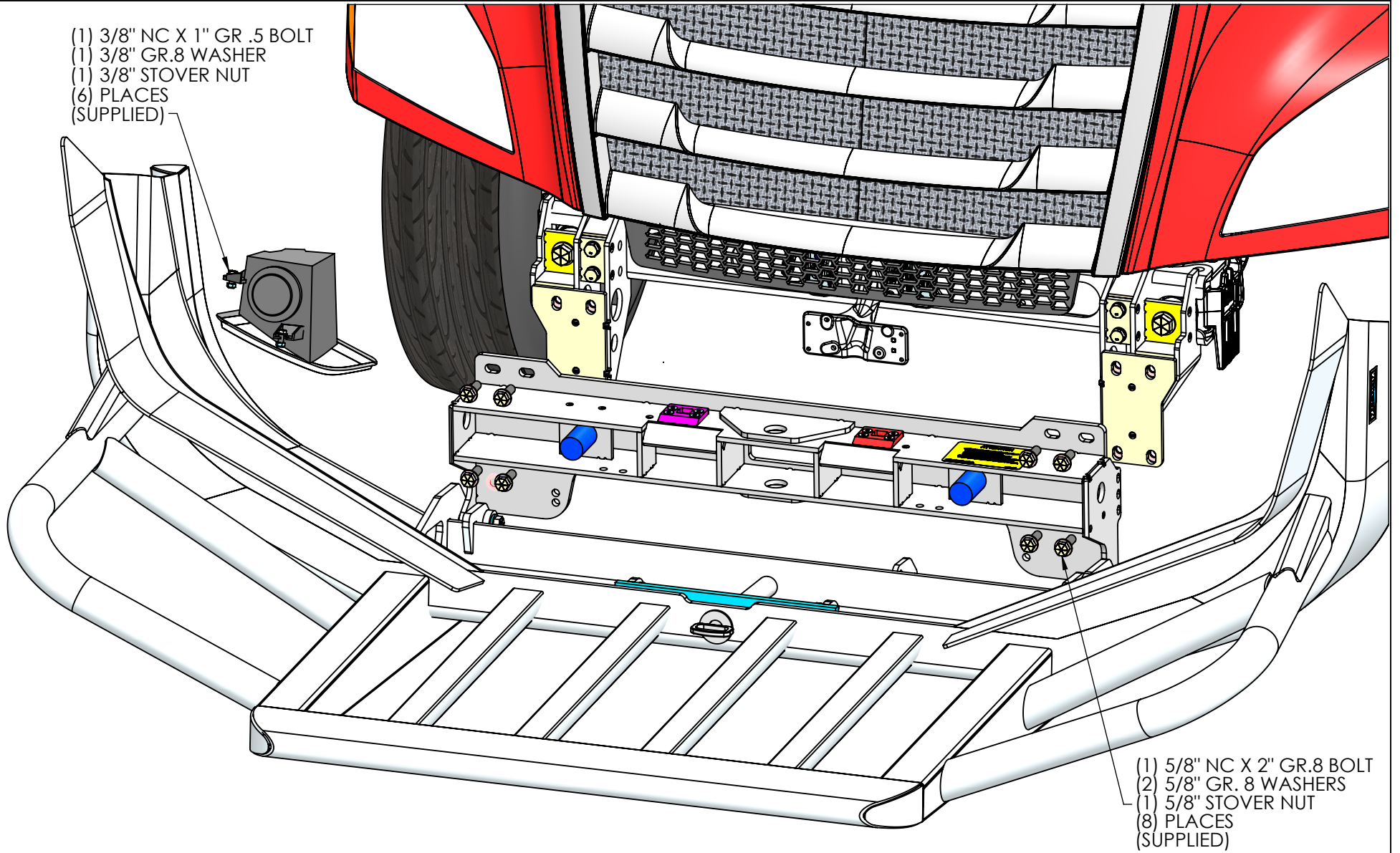
1/32	.03125	9/32	.28125	17/32	.53125	25/32	.78125
1/16	.0625	5/16	.3125	9/16	.5625	13/16	.8125
3/32	.09375	11/32	.34375	19/32	.59375	27/32	.84375
1/8	.125	3/8	.375	5/8	.625	7/8	.875
5/32	.15625	13/32	.40625	21/32	.65625	29/32	.90625
3/16	.1875	7/16	.4375	11/16	.6875	15/16	.9375
7/32	.21875	15/32	.46875	23/32	.71875	31/32	.96875
1/4	.25	1/2	.5	3/4	.75		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

FRACTIONS	ANGLES
+/- 1/16"	+/- 1°
.XX"	.XXX"
+/- 0.03"	+/- 0.005"

DIMENSIONS TO SHARP POINTS

SHEET NAME		TITLE	
BRACKET INSTALL		17234 ON 2017 FREIGHTLINER CASCADIA	
CURRENT CUSTOMER	STOCK NUMBER	VENDOR NUMBER	WEIGHT - LB.
			467.
WO#	DRAWN BY	DRAWN DATE	REV.
	HM	2017-05-26	C
SCALE	MODELLER	DRAWING NUMBER	NUMBER OF SHEETS
1:10	GW	AA-45297	1



MAGNUM TRAILER & EQUIPMENT INC.



FRACTIONS CHART

1/32	.03125	9/32	.28125	17/32	.53125	25/32	.78125
1/16	.0625	5/16	.3125	9/16	.5625	13/16	.8125
3/32	.09375	11/32	.34375	19/32	.59375	27/32	.84375
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1/4	.25	1/2	.5	3/4	.75		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

FRACTIONS	ANGLES
+/- 1/16"	+/- 1°
.XX"	.XXX"
+/- 0.03"	+/- 0.005"

DIMENSIONS TO SHARP POINTS

SHEET NAME BUMPER INSTALL		TITLE 17234 ON 2017 FREIGHTLINER CASCADIA	
CURRENT CUSTOMER	STOCK NUMBER	VENDOR NUMBER	WEIGHT - LB. 467.
WO#	DRAWN BY HM	DRAWN DATE 2017-05-26	REV. C
SCALE 1:10	MODELLER GW	DRAWING NUMBER AA-45297	NUMBER OF SHEETS 1