19732 **INSTALL MOUNT ASSEMBLY (2)** (SUPPLIED) INTO TRUCK FRAME **BEFORE** INSTALLING BUMPER - USE KW TOW HOOK PIN-3/4UNC X 3 GR.8 BOLT WITH GR. 8 WASHERS & GR. C STOVER NUT (NOT SUPPLIED) (4) PLACES 1/2" NC X 2 GR.8 BOLT WITH GR. 8 WASHERS & GR. C STOVER NUT DRILL TRUCK X/M UPON ASSEMBLY NOT SUPPLIED (2) PLACES -M12 X 1.75 X 35 (2) GR 10.9 WITH WASHER (NOT SUPPLIED) 3/4" NC GR C STOVER NUT [∠]1/2" NC X 1 3/4" GR.8 BOLT WITH AND GR. 8 WASHER (SUPPLIED) TIGHTEN SECURELY (2) GR. 8 WASHERS & GR. C STOVER NUT (4) PLACES (NOT SUPPLIED) **USE FASTENER GRADES SPECIFIED** REV. **CHANGES OR ADDITIONS** DATE REV. BY SHEET NAME PROCESS CODES **UNLESS OTHERWISE SPECIFIED** MAGNUM TRAILER 17068 ON 2008 KW T800 INSTALL A - MODIFY SURFACE FINISH Q - PAINT OR COATING **DIMENSIONS ARE IN INCHES** B - BURN (FLAME)
C - CUT TO LENGTH
D - DRILL - ROLLED **TOLERANCES ARE:** CURRENT CUSTOMER STOCK NUMBER VENDOR NUMBER WEIGHT - LB. - SHEAR **EQUIPMENT INC.** 5 - SHEAR
T - TRIM
V - LAYOUT
W - WATER CUT
X - EXTRUDE
Y - MODIFY
Z - HEAT TREAT

FRACTIONS ANGLES

DIMENSIONS TO SHARP POINTS

+/- 1deg

WO#

1:12

+/- 1/16"

DRAWN DATE

DRAWING NUMBER

AA-19732

1/27/2009

NUMBER OF SHEETS

DRAWN BY

ΜK

MODELLER

JD

F - FORM H - HI DEF PLASMA

K - CAST L - LASER

M - MACHINE P - PUNCH