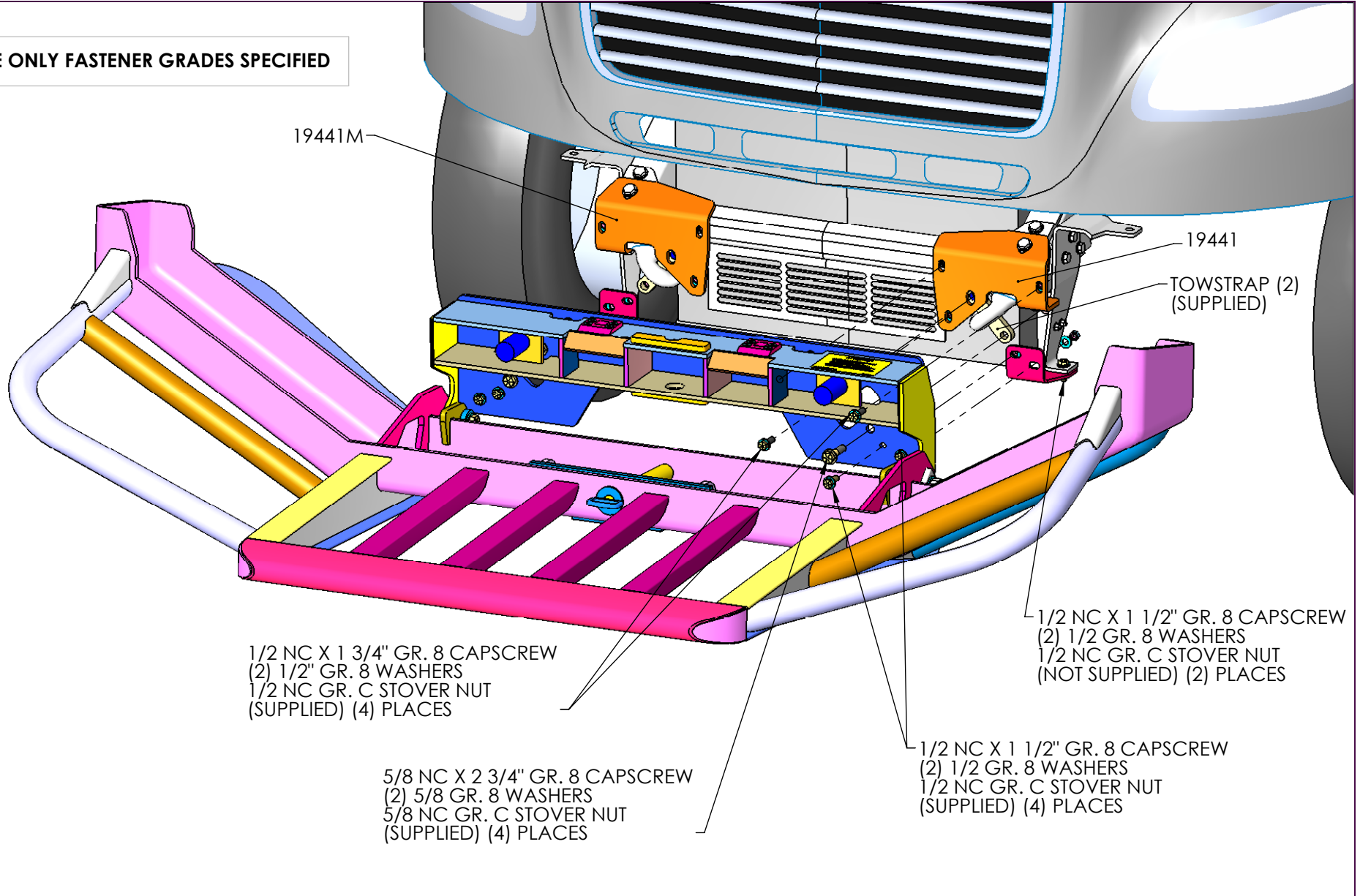


USE ONLY FASTENER GRADES SPECIFIED



1/2 NC X 1 3/4" GR. 8 CAPSCREW
 (2) 1/2" GR. 8 WASHERS
 1/2 NC GR. C STOVER NUT
 (SUPPLIED) (4) PLACES

5/8 NC X 2 3/4" GR. 8 CAPSCREW
 (2) 5/8 GR. 8 WASHERS
 5/8 NC GR. C STOVER NUT
 (SUPPLIED) (4) PLACES

1/2 NC X 1 1/2" GR. 8 CAPSCREW
 (2) 1/2 GR. 8 WASHERS
 1/2 NC GR. C STOVER NUT
 (NOT SUPPLIED) (2) PLACES

1/2 NC X 1 1/2" GR. 8 CAPSCREW
 (2) 1/2 GR. 8 WASHERS
 1/2 NC GR. C STOVER NUT
 (SUPPLIED) (4) PLACES

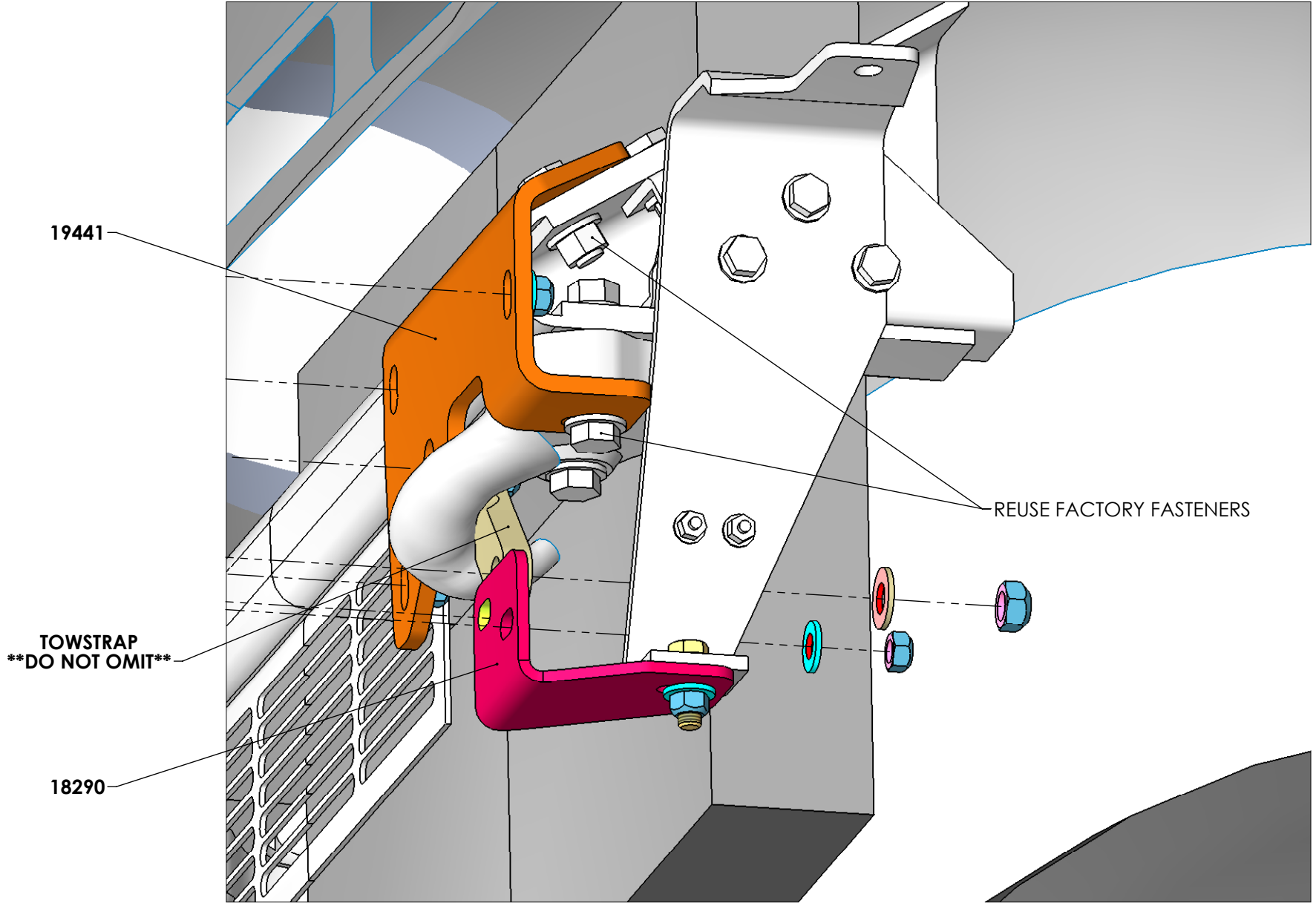
MAGNUM TRAILER & EQUIPMENT INC.

PROCESS CODES	
A - MODIFY SURFACE FINISH	Q - PAINT OR COATING
B - BURN (FLAME)	R - ROLLED
C - CUT TO LENGTH	S - SHEAR
D - DRILL	T - TRIM
F - FORM	V - LAYOUT
H - HI DEF PLASMA	W - WATER CUT
K - CAST	X - EXTRUDE
L - LASER	Y - MODIFY
M - MACHINE	Z - HEAT TREAT
P - PUNCH	

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES ARE:
 FRACTIONS ANGLES
 +/- 1/16" +/- 1deg

DIMENSIONS TO SHARP POINTS

SHEET NAME FRONT VIEW		TITLE 17064 BUMPER ON 2008 FREIGHTLINER M2-106	
CURRENT CUSTOMER	STOCK NUMBER	VENDOR NUMBER	WEIGHT - LB.
WO#	DRAWN BY GW	DRAWN DATE 6/30/2008	REV.
SCALE 1:12	MODELLER GW	DRAWING NUMBER AA-19420	NUMBER OF SHEETS 2



MAGNUM TRAILER & EQUIPMENT INC.



PROCESS CODES

- | | |
|---------------------------|----------------------|
| A - MODIFY SURFACE FINISH | Q - PAINT OR COATING |
| B - BURN (FLAME) | R - ROLLED |
| C - CUT TO LENGTH | S - SHEAR |
| D - DRILL | T - TRIM |
| F - FORM | V - LAYOUT |
| H - HI DEF PLASMA | W - WATER CUT |
| K - CAST | X - EXTRUDE |
| L - LASER | Y - MODIFY |
| M - MACHINE | Z - HEAT TREAT |
| P - PUNCH | |

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

FRACTIONS $\pm 1/16"$ ANGLES $\pm 1\text{deg}$

DIMENSIONS TO SHARP POINTS

SHEET NAME
MOUNT BRACKETS

CURRENT CUSTOMER

WO#

SCALE 1:3

TITLE
17064 BUMPER ON 2008 FREIGHTLINER M2-106

STOCK NUMBER VENDOR NUMBER WEIGHT - LB.

DRAWN BY **GW** DRAWN DATE **6/30/2008** REV.

MODELLER **GW** DRAWING NUMBER **AA-19420** NUMBER OF SHEETS **2**