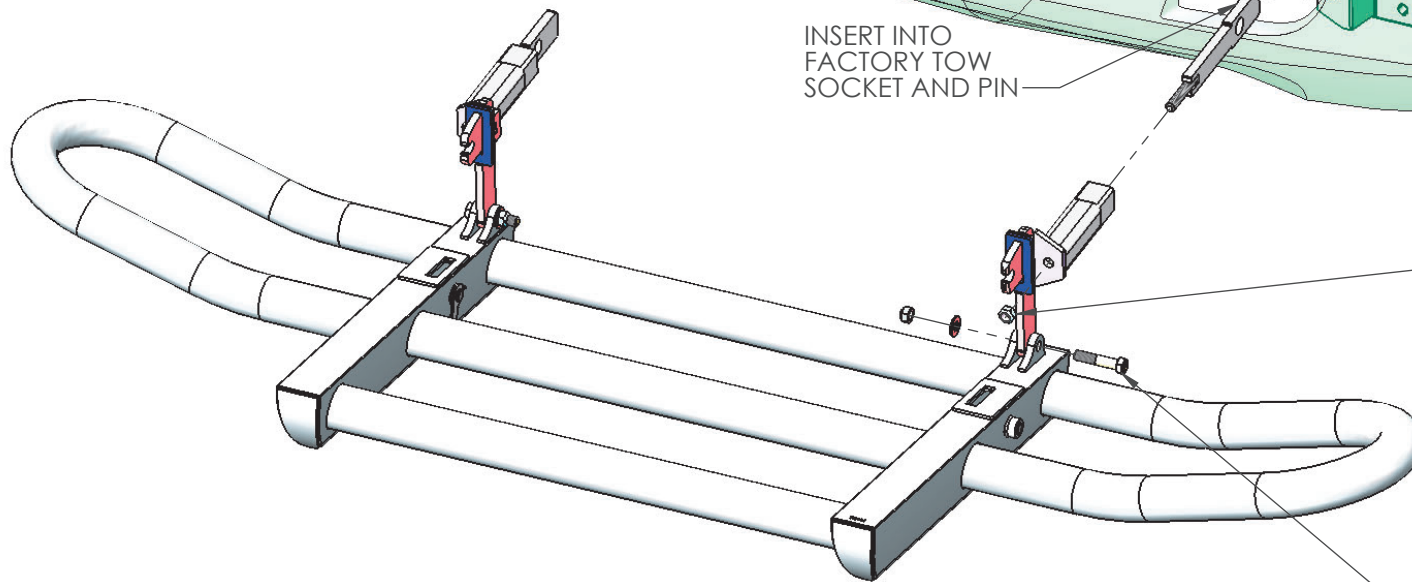
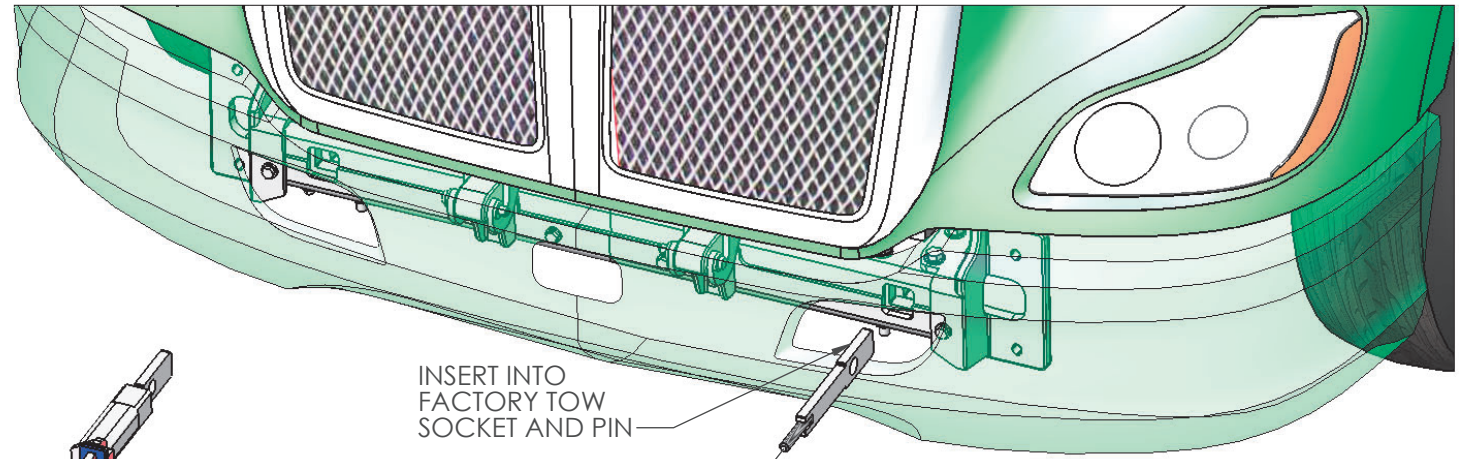


ONLY USE FASTENERS AND GRADES SPECIFIED

INSPECT TOW SOCKETS BEFORE INSTALL FOR CASTING FLASH. GRIND SMOOTH IF FOUND TO ALLOW PROPER FIT OF THE BUMPER BRACKETS.



INSERT INTO
FACTORY TOW
SOCKET AND PIN

5/8 NC GR.C STOVER NUT
(2) PLACES TYP.
(SUPPLIED)

5/8 NC X 2" GR.8 CAPSCREW
GR.8 WASHERS
5/8 NC GR.C STOVER NUT
(2) PLACES TYP.
(SUPPLIED)

**MAGNUM TRAILER
&
EQUIPMENT INC.**



PROCESS CODES

- | | |
|---------------------------|----------------------|
| A - MODIFY SURFACE FINISH | Q - PAINT OR COATING |
| B - BURN (FLAME) | R - ROLLED |
| C - CUT TO LENGTH | S - SHEAR |
| D - DRILL | T - TRIM |
| F - FORM | V - LAYOUT |
| H - HI DEF PLASMA | W - WATER CUT |
| K - CAST | X - EXTRUDE |
| L - LASER | Y - MODIFY |
| M - MACHINE | Z - HEAT TREAT |
| P - PUNCH | |

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

FRACTIONS ANGLES
+/- 1/16" +/- 1deg

DIMENSIONS TO SHARP POINTS

SHEET NAME BUMPER INSTALL		TITLE 17166 BUMPER ON KENWORTH T-680 2013	
CURRENT CUSTOMER	STOCK NUMBER	VENDOR NUMBER	WEIGHT - LB.
WO#	DRAWN BY BNS	DRAWN DATE 1/23/2014	REV.
SCALE 1:12	MODELLER BNS	DRAWING NUMBER AA-29312	NUMBER OF SHEETS 1